

27

DART AEROSPACE LTD		Work Order:	20956
Description: Saddle Kit		Part Number:	K10003
		Qty:	8
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	HJ	04.06.01	8																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-011 & D204-635-011 WK 25	HJ/PH	04.06.18	8																																																																																
3	ST	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>24✓</td><td>D2570✓</td><td>Bushing</td><td>B20906/319910/B20312B/B20312A/B20907</td></tr><tr><td>1</td><td>D2571✓</td><td>Saddle</td><td>B20965</td></tr><tr><td>1</td><td>D2572✓</td><td>Saddle</td><td>B20965</td></tr><tr><td>1</td><td>D2573✓</td><td>Saddle</td><td>B20411/B20562</td></tr><tr><td>1</td><td>D2574✓</td><td>Saddle</td><td>B20562</td></tr><tr><td>1✓</td><td>D2736-1✓</td><td>Bracket</td><td>B19013</td></tr><tr><td>1</td><td>D2736-3✓</td><td>Bracket</td><td>B19014B</td></tr><tr><td>4</td><td>D2747✓</td><td>Socket Head Set Screw</td><td>B8633/B20317</td></tr><tr><td>2</td><td>D2876✓</td><td>Spacer</td><td>B19828</td></tr><tr><td>2</td><td>D2877✓</td><td>Spacer</td><td>B19369/B19935</td></tr><tr><td>1✓</td><td>D2968-041✓</td><td>Tow Ring</td><td>B19377/B20318</td></tr><tr><td>16</td><td>AN4-6A✓</td><td>Bolt</td><td>m14311</td></tr><tr><td>4</td><td>AN4-46A✓</td><td>Bolt</td><td>m14013</td></tr><tr><td>8</td><td>AN4-51A✓</td><td>Bolt</td><td>m14491</td></tr><tr><td>8</td><td>AN6-12A✓</td><td>Bolt</td><td>m14764</td></tr><tr><td>32</td><td>AN960JD416✓</td><td>Washer</td><td>m14855</td></tr><tr><td>8</td><td>AN960JD616✓</td><td>Washer</td><td>m13658</td></tr><tr><td>1✓</td><td>AN970-4✓</td><td>Washer</td><td>m15199</td></tr><tr><td>29</td><td>MS21042L4✓</td><td>Nut (or MS21042-4)</td><td>m14478</td></tr></tbody></table>	Qty	Part Number	Description	Batch	24✓	D2570✓	Bushing	B20906/319910/B20312B/B20312A/B20907	1	D2571✓	Saddle	B20965	1	D2572✓	Saddle	B20965	1	D2573✓	Saddle	B20411/B20562	1	D2574✓	Saddle	B20562	1✓	D2736-1✓	Bracket	B19013	1	D2736-3✓	Bracket	B19014B	4	D2747✓	Socket Head Set Screw	B8633/B20317	2	D2876✓	Spacer	B19828	2	D2877✓	Spacer	B19369/B19935	1✓	D2968-041✓	Tow Ring	B19377/B20318	16	AN4-6A✓	Bolt	m14311	4	AN4-46A✓	Bolt	m14013	8	AN4-51A✓	Bolt	m14491	8	AN6-12A✓	Bolt	m14764	32	AN960JD416✓	Washer	m14855	8	AN960JD616✓	Washer	m13658	1✓	AN970-4✓	Washer	m15199	29	MS21042L4✓	Nut (or MS21042-4)	m14478			
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4	QC4	Inspect 100% kit for completeness on the W/O	CL	04/07/06	8																																																																																
5	PK	Pack per PPP K10003 Rev. F	WCL	04/07/07	8																																																																																
6	AC	Cost / part: 515.73	S4C	04.07.07	8																																																																																
7	DC	Close W/O 515.73 Inspection Level 21	HJ	04.07.09	8																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED
03.01.16

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#:_____ Fault Category:_____ DQA:_____ Date:_____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 01, 2004
01:56 pm

Work Order No : 0020956
Project Name : *K10003
Project For : WK427
Work Order Type : Main
Main WO Number :
House Part Number : *K10003
Description : D205-634-011 Saddle Kit
Manufactured : Yes
Amount Req'd : 8
Amount Done : 0
Start Date : 06-01-04
Est Finish Date : 06-30-04
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00